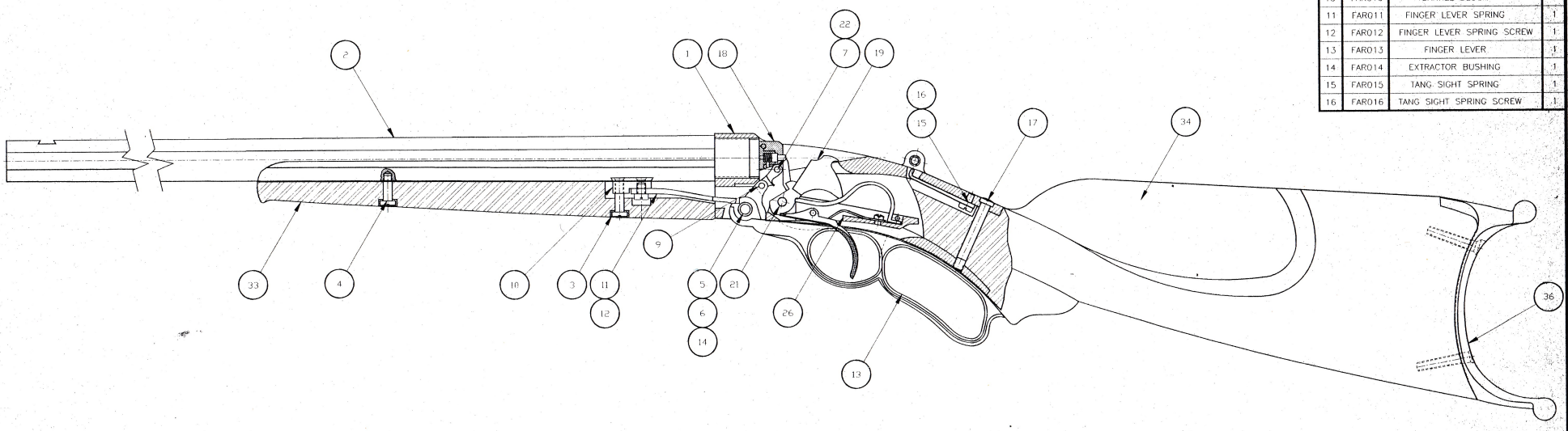


MK	STOCK NO.	DESCRIPTION	QTY.
1	FAR001	RECEIVER	1
2	FAR002	BARREL	1
3	FAR003	FOREARM SCREW-LONG	1
4	FAR004	FOREARM SCREW-SHORT	1
5	FAR005	EXTRACTOR	1
6	FAR006	FINGER LEVER SCREW	1
7	FAR007	LINK-FULL COCK	1
9	FAR009	LOWER LINK SCREW	1
10	FAR010	BARREL BLOCK	1
11	FAR011	FINGER LEVER SPRING	1
12	FAR012	FINGER LEVER SPRING SCREW	1
13	FAR013	FINGER LEVER	1
14	FAR014	EXTRACTOR BUSHING	1
15	FAR015	TANG SIGHT SPRING	1
16	FAR016	TANG SIGHT SPRING SCREW	1
17	FAR017	TANG SCREW	1
18	GROUP B	BREECHBLOCK ASSEMBLY	1
19	FAR019	HAMMER	1
21	FAR021	HAMMER SCREW	1
22	FAR022	LINK SCREW	1
26	GROUP C	TRIGGERPLATE ASSEMBLY	1
33	FAR033	FOREARM	1
34	FAR034	BUTTSTOCK, SCHUETZEN	1
36	FAR036	BUTTPLATE,SCHUETZEN,BALLARD	1
MK	STOCK NO.	DESCRIPTION	QTY.

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER,TX. 75644

SCALE: 1=1
DATE: 5-18-98
DRAWN BY: J.A., INC.
1 OF 2 PAGES

RIFLE W/SCHUETZEN BUTTSTOCK

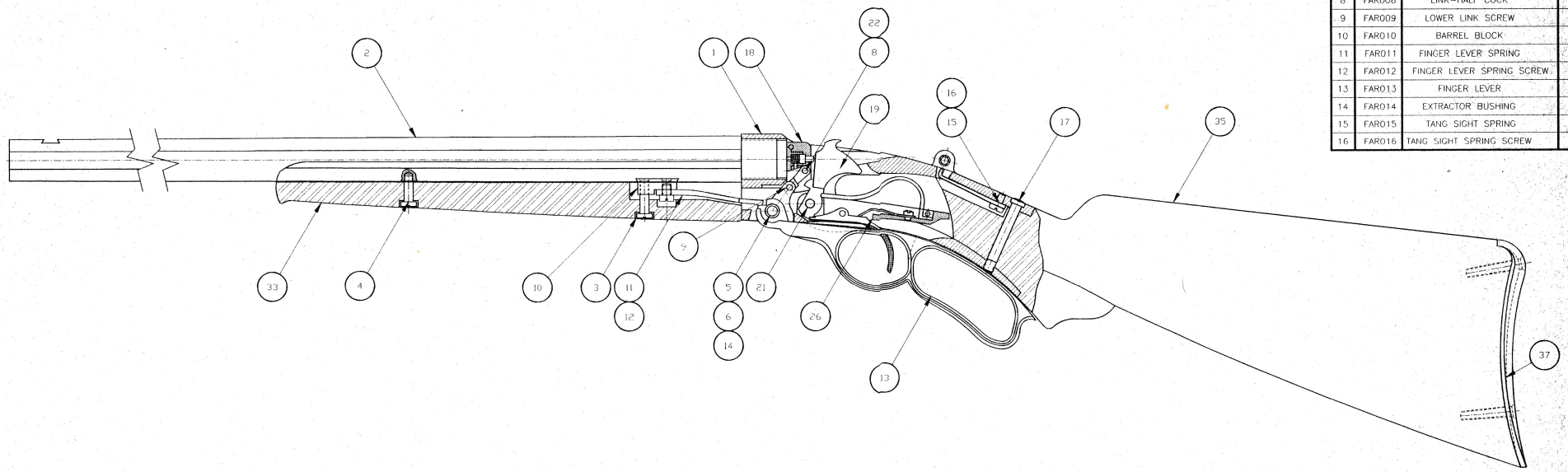
FARROW

DRAWING NUMBER FAR-1

TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.



MK	STOCK NO	DESCRIPTION	QTY
1	FAR001	RECEIVER	1
2	FAR002	BARREL	1
3	FAR003	FOREARM SCREW-LONG	1
4	FAR004	FOREARM SCREW-SHORT	1
5	FAR005	EXTRACTOR	1
6	FAR006	FINGER LEVER SCREW	1
8	FAR008	LINK-HALF COCK	1
9	FAR009	LOWER LINK SCREW	1
10	FAR010	BARREL BLOCK	1
11	FAR011	FINGER LEVER SPRING	1
12	FAR012	FINGER LEVER SPRING SCREW	1
13	FAR013	FINGER LEVER	1
14	FAR014	EXTRACTOR BUSHING	1
15	FAR015	TANG SIGHT SPRING	1
16	FAR016	TANG SIGHT SPRING SCREW	1
17	FAR017	TANG SCREW	1
18	GROUP B	BREECHBLOCK ASSEMBLY	1
19	FAR019	HAMMER	1
21	FAR021	HAMMER SCREW	1
22	FAR022	LINK SCREW	1
26	GROUP C	TRIGGERPLATE ASSEMBLY	1
33	FAR033	FOREARM	1
35	FAR035	BUTTSTOCK, SHOTGUN	1
37	FAR037	BUTTPLATE, SHOTGUN, BALLARD	1
MK	STOCK NO	DESCRIPTION	QTY.

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER,TX 75644

SCALE: 1=1 | DRAWN BY: J.A. INC

DATE: 5-18-98 | SHEET 2 OF 9 PAGES

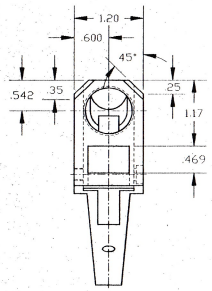
RIFLE W/SHOTGUN BUTTSTOCK

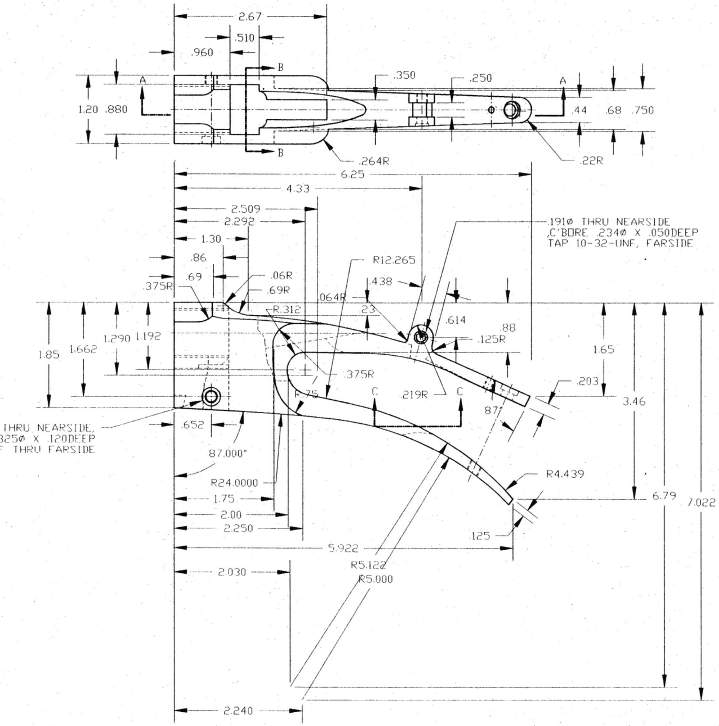
FARROW | DRAWING NUMBER FAR-2

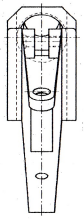
TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

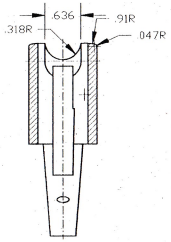
COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.

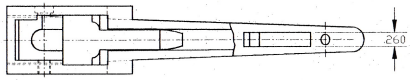




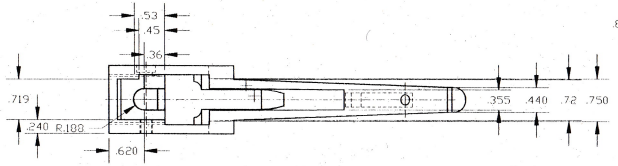


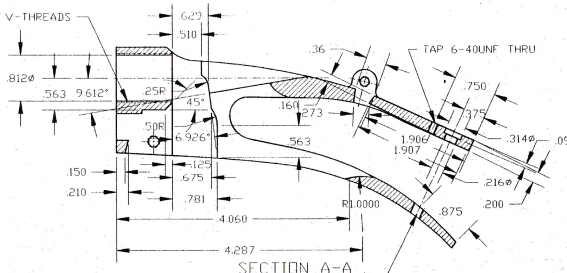


SECTION B-B



VIEW C-C





SECTION A-A

NOTE 1: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY
1	FAR001	RECEIVER	1

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER, TX 75644

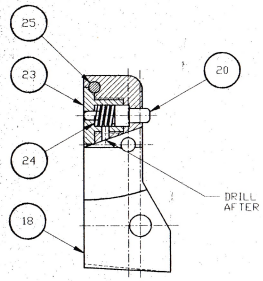
SCALE: 1=1
DATE: 5-19-98
DRAWN BY: J.A. INC
3 OF 9 PAGES

RECIEVER
FARROW
DRAWING NUMBER FAR-3

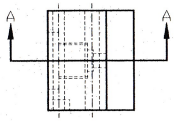
TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

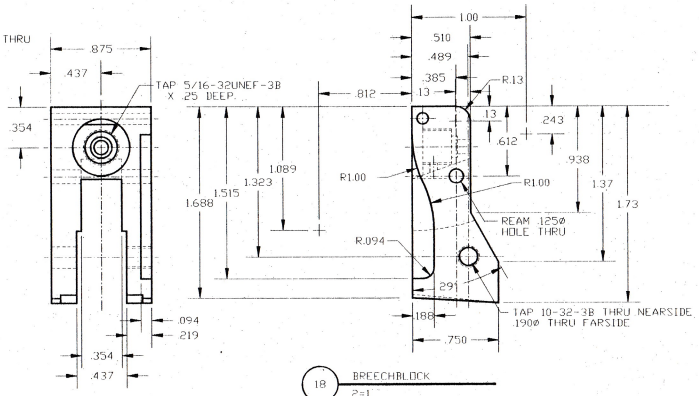
COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.

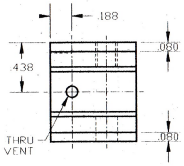


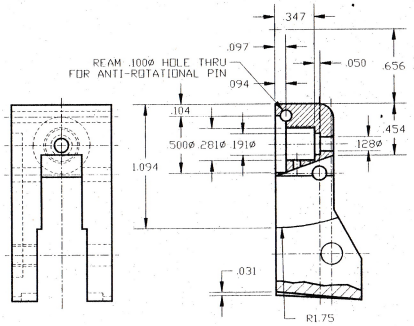
SECTION THRU CENTER



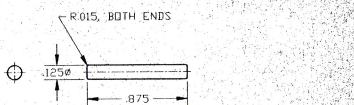


18 BREECHBLOCK 2=1

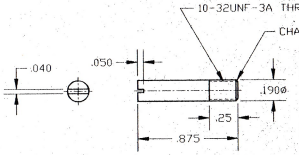




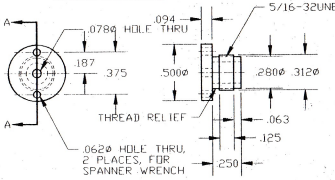
SECTION A-A

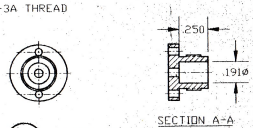


22 LINK SCREW 2=1



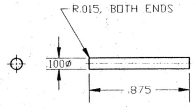
21 HAMMER SCREW 2=1



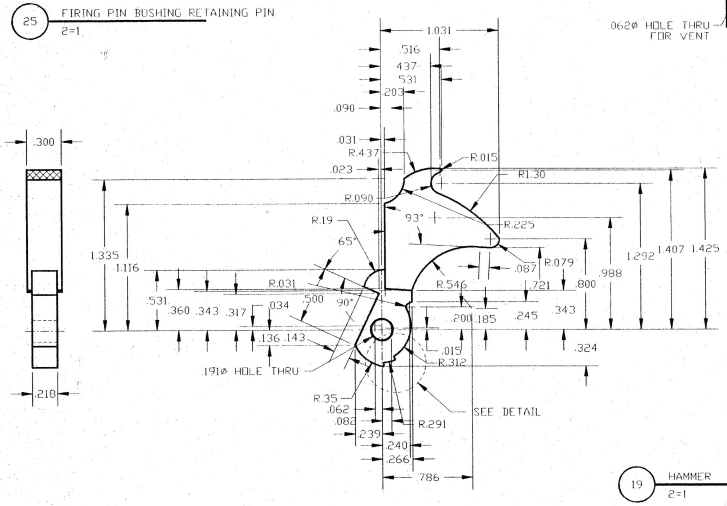


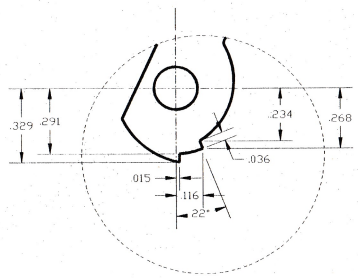
SECTION A-A

23 FIRING PIN BUSHING 2=1



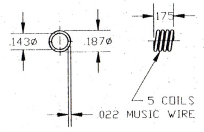
25 FIRING PIN BUSHING RETAINING PIN 2=1



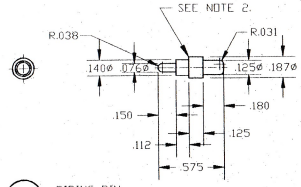


HAMMER NOTCH DETAIL

19 HAMMER 2=1



24 FIRING PIN SPRING 2=1



20 FIRING PIN 2=1

NOTE 1: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE B620.
NOTE 2: THIS IS NOT AN ORIGINAL STYLE FIRING PIN. IT IS A TYPICAL RETRACTABLE (MANN-NIEDNER TYPE) FIRING PIN.
CHAMFER OR BREAK ALL EDGES ON FIRING PIN.

MK	STOCK NO	DESCRIPTION	QTY
18	FAR018	BREECHBLOCK	1
19	FAR019	HAMMER	1
20	FAR020	FIRING PIN	1
21	FAR021	HAMMER SCREW	1
22	FAR022	LINK SCREW	1
23	FAR023	FIRING PIN BUSHING	1
24	FAR024	FIRING PIN SPRING	1
25	FAR025	FIRING PIN BUSHING RET. PIN	1

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER, TX 75644

SCALE: 2=1
DATE: 5-18-98
DRAWN BY: JIA, INC
4 OF 9 PAGES

BREECHBLOCK GROUP

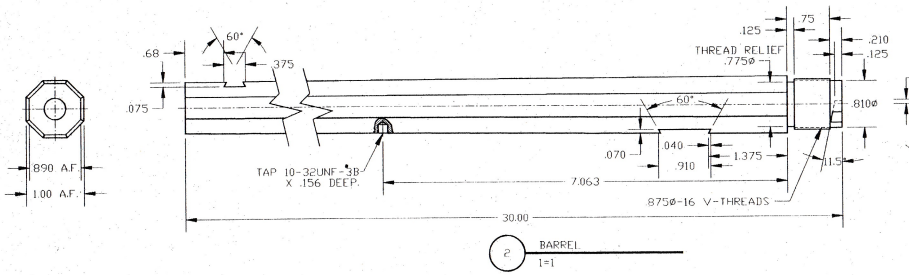
FARROW

DRAWING NUMBER FAR-4

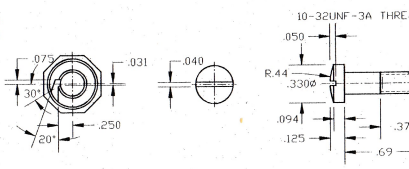
TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

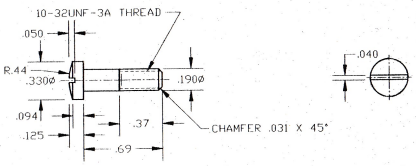
COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.

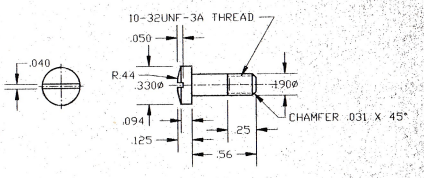


2 BARREL 1=1

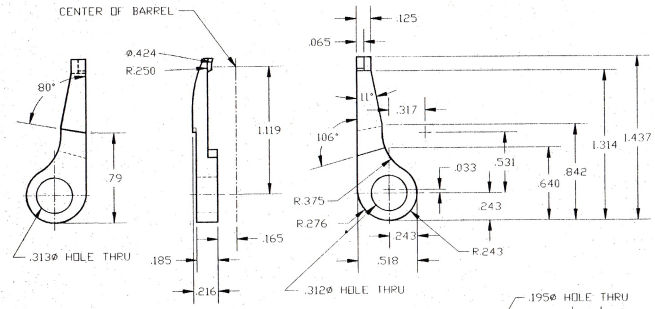




3 FOREARM SCREW-LONG 2=1

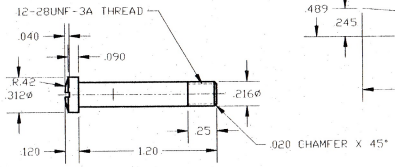


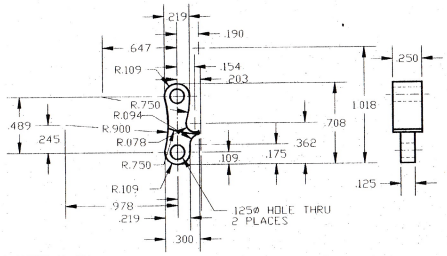
4 FOREARM SCREW-SHORT 2=1



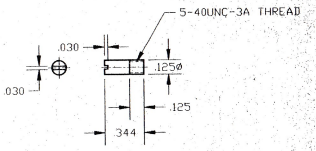
5 EXTRACTOR 2=1

6 FINGER LEVER SCREW 2=1

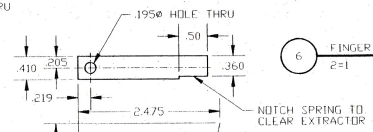


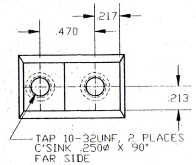


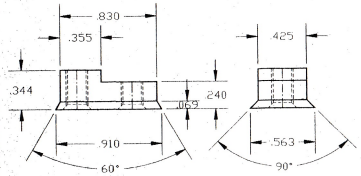
7 LINK-FULL COCK 2=1



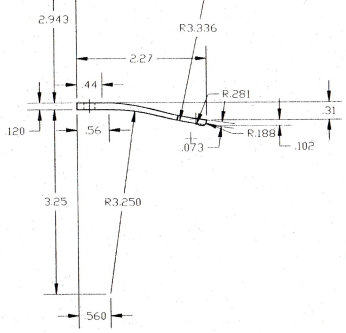
9 LOWER LINK SCREW 2=1



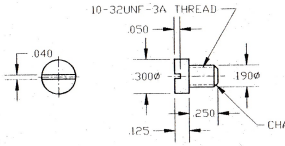




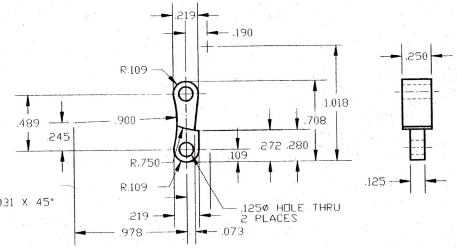
10 BARREL BLOCK 2=1



11 FINGER LEVER SPRING 1=1



12 FINGER LEVER SPRING SCREW 2=1



8 LINK-HALF COCK 2=1

NOTE 1: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
2	FAR002	BARREL	1
3	FAR003	FOREARM SCREW-LONG	1
4	FAR004	FOREARM SCREW-SHORT	1
5	FAR005	EXTRACTOR	1
6	FAR006	FINGER LEVER SCREW	1
7	FAR007	LINK-FULL COCK	1
8	FAR008	LINK-HALF COCK	1
9	FAR009	LOWER LINK SCREW	1
10	FAR010	BARREL BLOCK	1
11	FAR011	FINGER LEVER SPRING	1
12	FAR012	FINGER LEVER SPRING SCREW	1

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER, TX. 75644

SCALE: 1=1, 2=1
DATE: 5-18-98
DRAWN BY: JA, INC
SHEET 5 OF 9 PAGES

RECEIVER GROUP

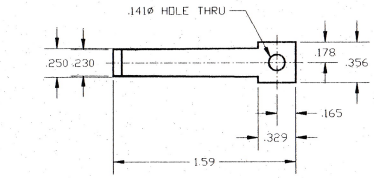
FARROW

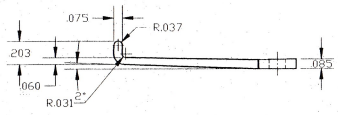
DRAWING NUMBER FAR-5

TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

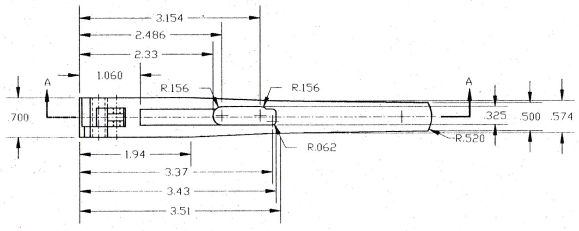
COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

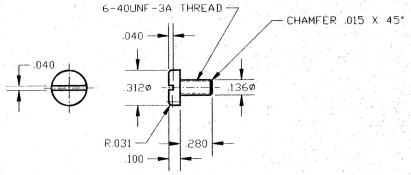
UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.



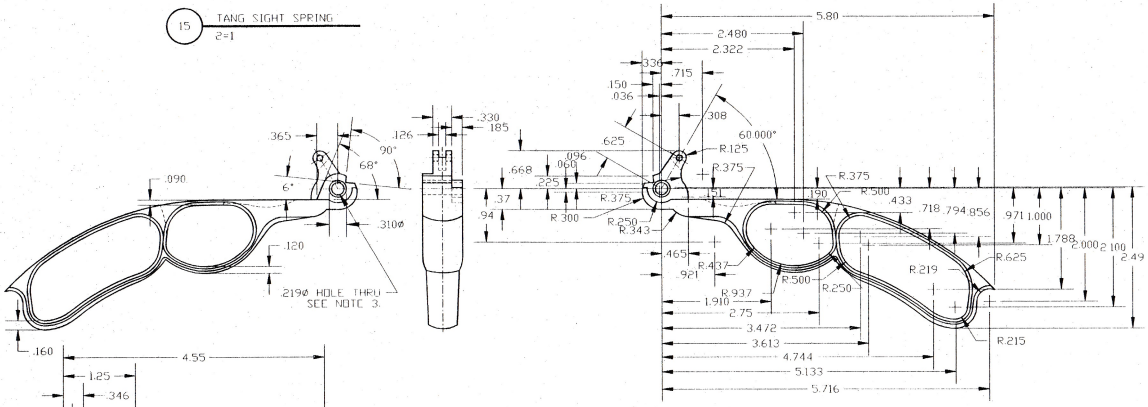


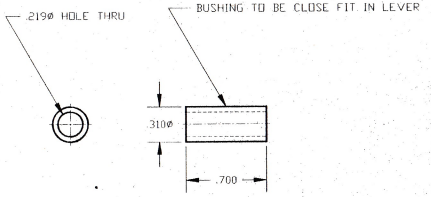
15 TANG SIGHT SPRING
2=1



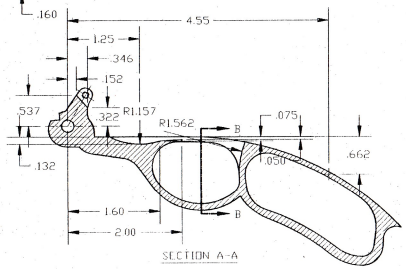


16 TANG SIGHT SPRING SCREW
2=1

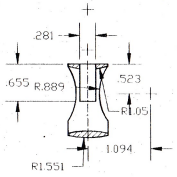




14 EXTRACTOR BUSHING (STEEL)
2=1

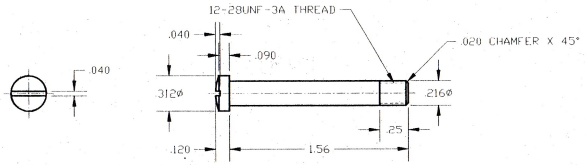


SECTION A-A



SECTION B-B

13 FINGER LEVER
1=1



17 TANG SCREW
2=1

NOTE 1: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.
NOTE 3: WE HAVE ATTEMPTED TO CAST THE EXTRACTOR BUSHING INTO THE LEVER, BUT WERE NOT ALLWAYS SUCCESSFUL. PLEASE CHECK DIMENSIONS AND IF NECESSARY DRILL OUT & REPLACE WITH STEEL BUSHING, ITEM 14.

MK	STOCK NO	DESCRIPTION	QTY.
13	FAR013	FINGER LEVER	1
14	FAR014	EXTRACTOR BUSHING (STEEL)	1
15	FAR015	TANG SIGHT SPRING	1
16	FAR016	TANG SIGHT SPRING SCREW	1
17	FAR017	TANG SCREW	1

Tools International, Inc.
P.O. BOX 903, RT #8, BOX 322, GILMER, TX 75644

SCALE: 1=1, 2=1
DATE: 5-18-98
DRAWN BY: JA, INC
6 OF 9 PAGES

RECEIVER GROUP

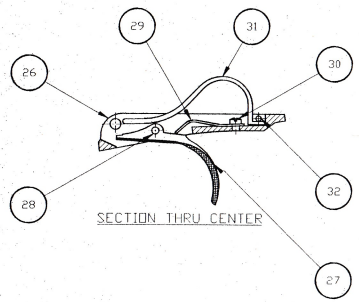
FARROW

DRAWING NUMBER FAR-6

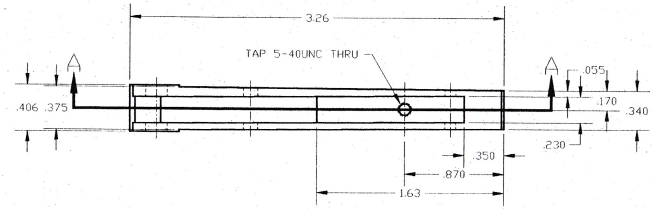
TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

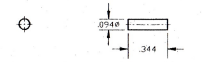
COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.

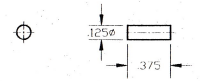


SECTION THRU CENTER

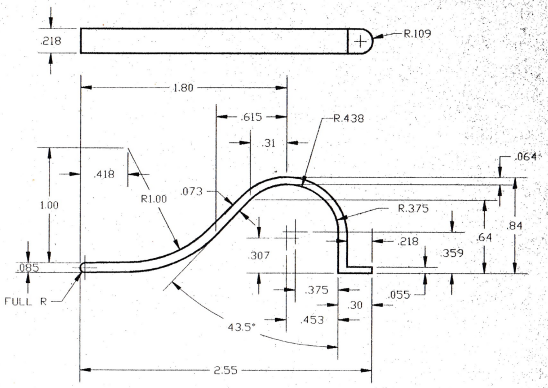




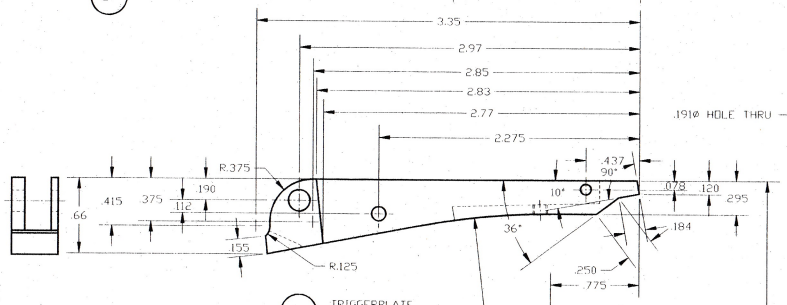
32 MAINSPRING RETAINING PIN
2=1



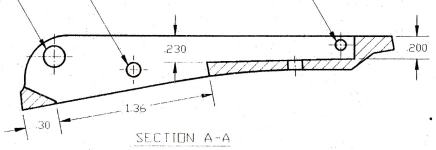
28 TRIGGER PIN
2=1



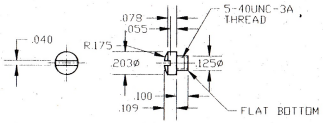
31 MAINSPRING
2=1



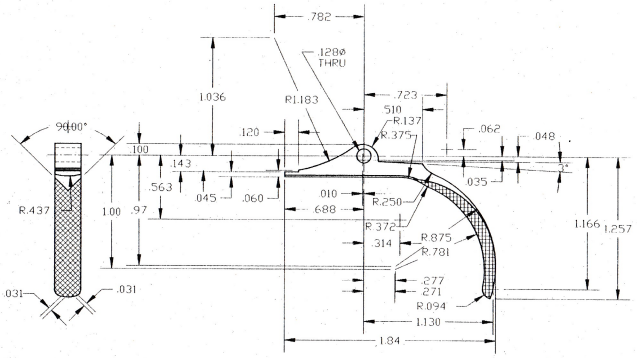
26 TRIGGERPLATE
2=1

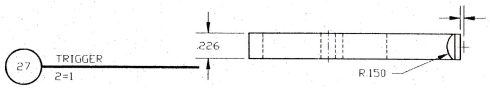


SECTION A-A

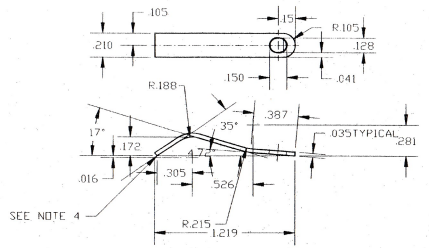


30 TRIGGER SPRING SCREW
2=1





27 TRIGGER
2=1



29 TRIGGER SPRING
2=1

NOTE 1: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.
NOTE 4: ALL CUT (NOT CAST) SPRINGS ARE MADE OF 1095 SPRING STEEL. SOME ARE ALREADY HEAT TREATED.

MK	STOCK NO.	DESCRIPTION	QTY.
26	FAR026	TRIGGERPLATE	1
27	FAR027	TRIGGER	1
28	FAR028	TRIGGER PIN	1
29	FAR029	TRIGGER SPRING	1
30	FAR030	TRIGGER SPRING SCREW	1
31	FAR031	MAINSPRING	1
32	FAR032	MAINSPRING RETAINING PIN	1

Tools International, Inc.
P.O. BOX 903, RT.48, BOX 322, GILMER,TX 75644

SCALE: 2=1
DATE: 5-19-98
DRAWN BY: JA, INC
7 OF 9 PAGES

TRIGGERPLATE GROUP

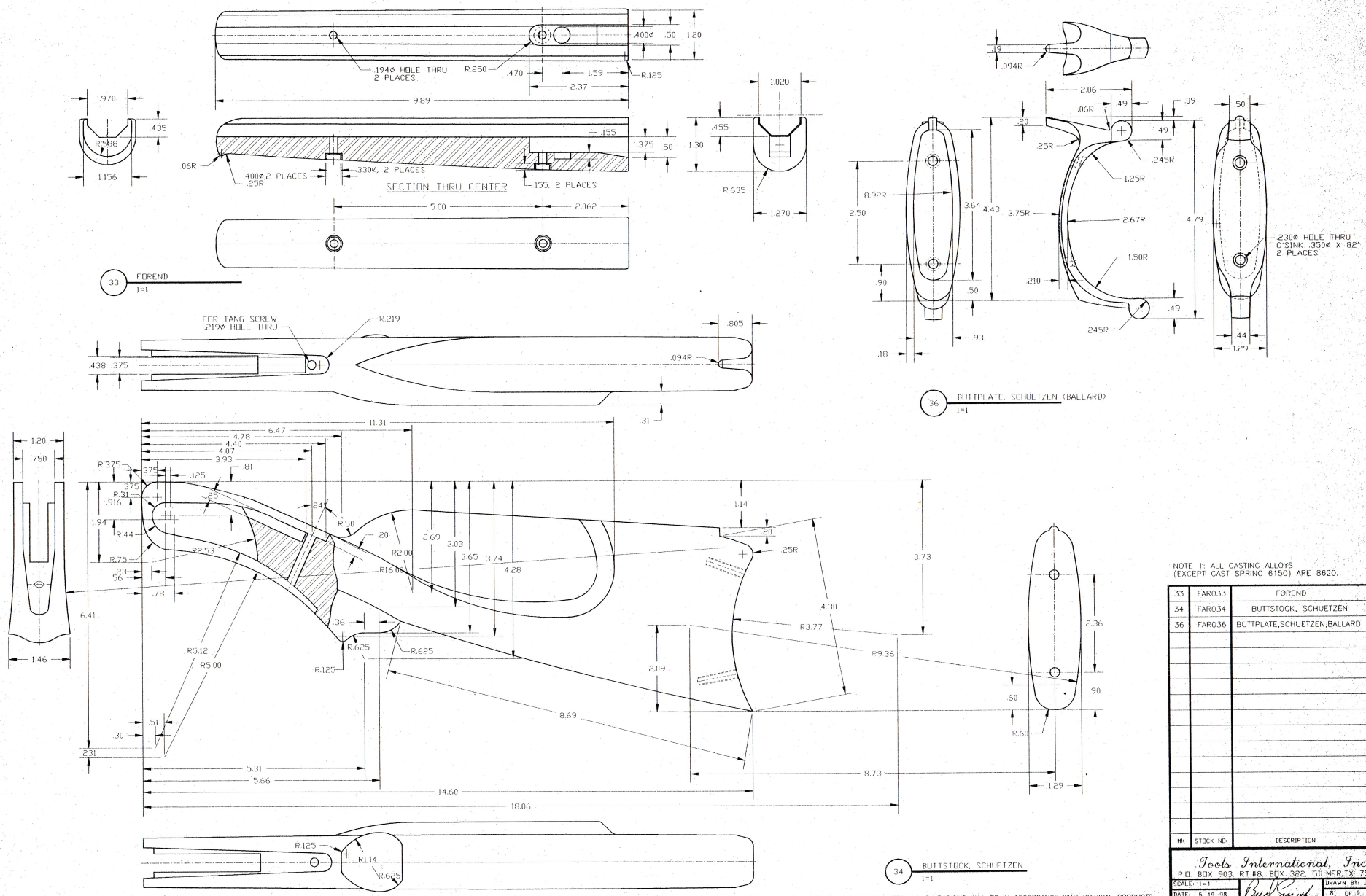
FARROW

DRAWING NUMBER FAR-7

TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.



NOTE 1: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO.	DESCRIPTION	QTY.
33	FAR033	FOREND	1
34	FAR034	BUTTSTOCK, SCHUETZEN	1
36	FAR036	BUTTPLATE,SCHUETZEN,BALLARD	1

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER, TX 75644

SCALE: 1=1
DATE: 5-19-98
DRAWN BY: J.A., INC
8 OF 9 PAGES

SCHUETZEN BUTTSTOCK, FOREND

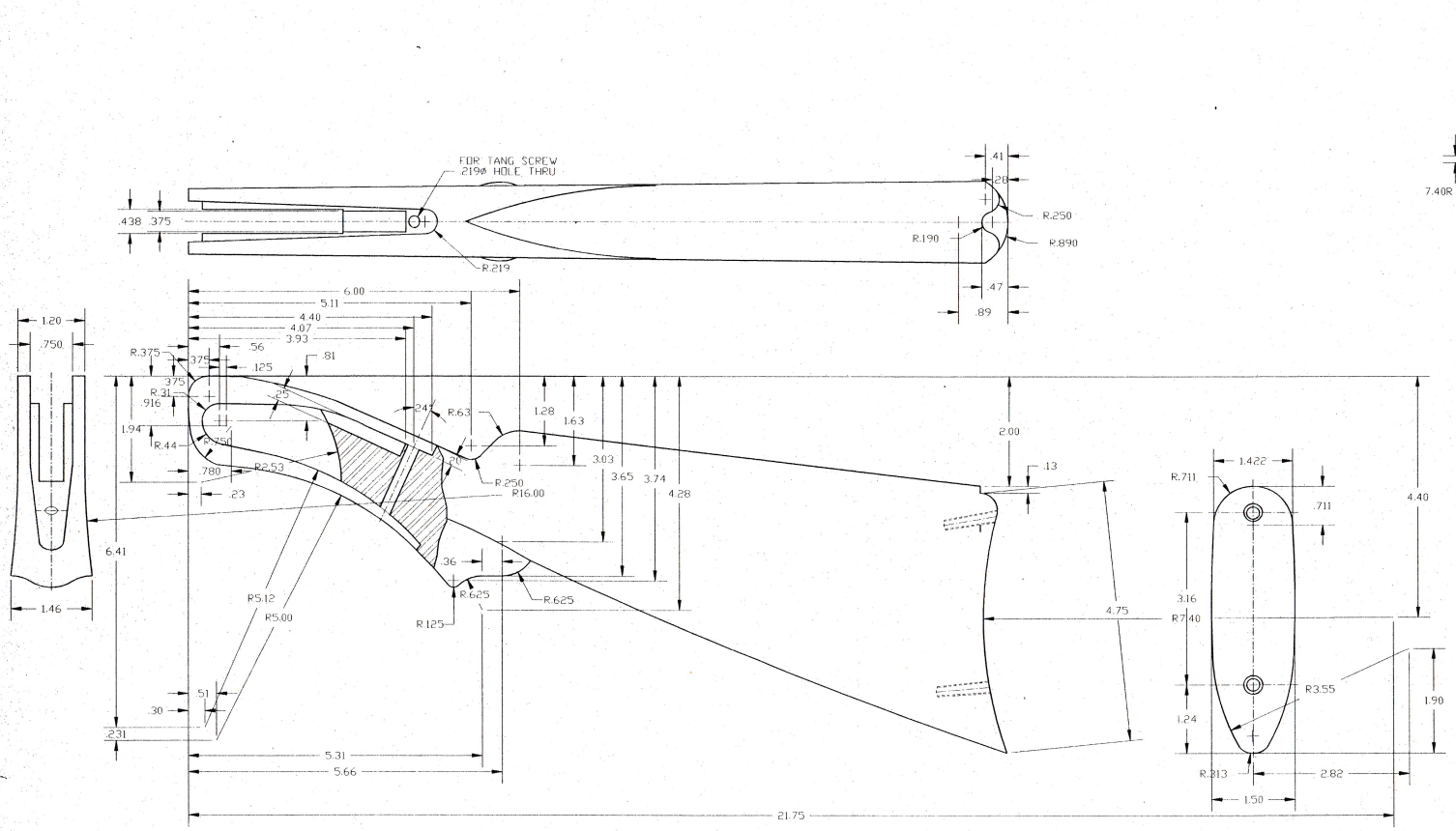
FARROW

DRAWING NUMBER FAR-8

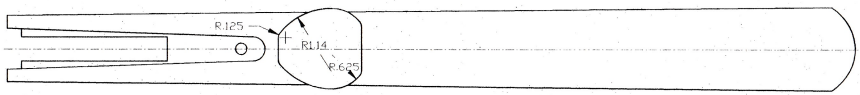
TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

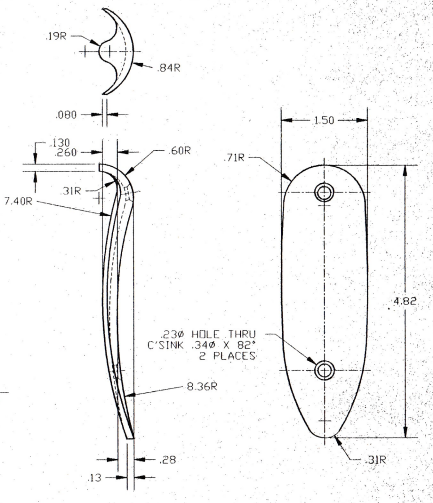
COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.



35 BUTTSTOCK, SHOTGUN
1=1





37 BUTTPLATE, SHOTGUN, BALLARD
1=1

NOTE 1: ALL CASTING ALLOYS (EXCEPT CAST SPRING 6150) ARE 8620.

MK	STOCK NO	DESCRIPTION	QTY
35	FAR035	BUTTSTOCK, SHOTGUN	1
37	FAR037	BUTTPLATE, SHOTGUN, BALLARD	1

Tools International, Inc.
P.O. BOX 903, RT.#8, BOX 322, GILMER, TX 75644

SCALE: 1=1
DRAWN BY: J.A., INC
DATE: 5-19-98
9 OF 9 PAGES

SHOTGUN BUTTSTOCK

FARROW

DRAWING NUMBER FAR-9

TOOLS INTERNATIONAL, INC. assumes no responsibility or liability for use of this data and/or design proposal for use. Any proposed use of this data and/or design requires through testing and approval by the recipient before use. Customer approval of dimensions and tolerance constitutes acceptance of material(s) within print(s).

COPYRIGHT © 1995 BY TOOLS INTERNATIONAL, INC. All rights reserved, including the right to reproduce this drawing or portion thereof in any form whatever without the express written permission of TOOLS INTERNATIONAL, INC.

UNLESS OTHERWISE NOTED ALL DIMENSIONS WILL BE IN ACCORDANCE WITH ORIGINAL PRODUCTS WITH STANDARD TOLERANCES WHENEVER POSSIBLE, HOWEVER MANY ORIGINAL PRODUCTS WERE HAND MADE AS WELL, RESULTING IN INCONSISTENT PARTS FROM UNIT TO UNIT. PLEASE CAREFULLY CHECK ALL PARTS PRIOR TO COMPLETION. TOOLS INTERNATIONAL, INC. WILL NOT BE RESPONSIBLE FOR PRODUCTS THAT MAY NOT MEET INDIVIDUAL SIZES OR TOLERANCES.